

ABSTRACT OF THE DISCLOSURE

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5 The image formation device, comprises first and second transfer unit which transfers an image formed on the same image supporting member to a paper, and an inverting section for inverting the front and back sides of the paper while conveying the paper from the first transfer unit to the second transfer unit. The image formation section forms a first surface image and a second surface image to be transferred onto the front and back surfaces of the paper, respectively. The first surface

10 image is transferred onto the first surface of the paper by the first transfer unit, and the second surface image is transferred onto the second surface of the paper after being inverted by the inverting section by the second transfer unit.